

## FC EW 4 - 12mm Fibre Cement Sheet + 9mm Fibre Cement Sheet

Assembly #	Stud Size (mm)	Steel			Exterior Cladding	Building Wrap	Cavity Fill	Interior Lining
		Thickness (mm)	Coating	Grade				
FC EW 4	75 to 100	0.75 to 2.00	Z180 to Z350	G350 to G550	FRAMECAD® 12mm Fibre Cement Sheet	FRAMECAD® Tuff Stuff Wrap	Rockwool Density of 40 kg/m <sup>3</sup>	FRAMECAD® 9mm Fibre Cement Sheet

**Framing and Wall Height**

FRAMECAD® Stud width shall be 35mm minimum. Stud spacing shall be at 610mm centers maximum. Frame height as determined by specific design.

**Cladding**

One layer of FRAMECAD® 12mm Fibre Cement Sheet on the exterior side of FRAMECAD® cold formed steel wall frames.

Claddings are fixed a minimum of 50mm off the ground level unless a "Z" flashing is provided or as per local building regulations.

All Sheets to extend below the finished floor level by a minimum of 50mm.

**Building Wrap**

Install horizontally with a 150mm overlap between runs, with each higher run lapping over the layer below. Install external cladding without delay.

To be effective as a thermal insulator there must be a minimum air gap of 40mm adjacent to at least one reflective foil face.

*Note: Aluminum foil is susceptible to alkali attack and therefore should not come in contact with wet concrete.*

**Cavity Fill**

Rockwool or Glasswool Insulation. Avoid creating gaps and spaces, as they will allow warm air to bypass the insulation and escape. Cut insulation to size using a sharp utility knife, allowing an additional 25mm (1") to both the width and length for a snug fit.

Rockwool cavity insulation density 40 kg/m<sup>3</sup> or as per local building regulations.

**Lining**

One layer of FRAMECAD® 9mm Fibre Cement Sheet on internal side of the FRAMECAD® cold formed steel wall frame.

Vertical fixed full height sheets shall be used where possible.

Horizontal fixing is permitted as long as all end sheet joints are formed over framing.

When sheet end butts joints are unavoidable, they shall be fixed at 200mm centres and formed over framing. Linings are fixed 10mm off the floor.

**Fastening**
**Cladding**

FRAMECAD® 12mm Fibre Cement Sheets to be fixed using 030149 FRAMECAD® X-Drive® 8g x 35mm Winged Drill Point screws, at 300mm centers along sheet perimeter and centre studs. Fastening placement should be approximately 12mm from sheet edge and approximately 50mm from sheet corners. All end joints must be touch fitted.

**Lining**

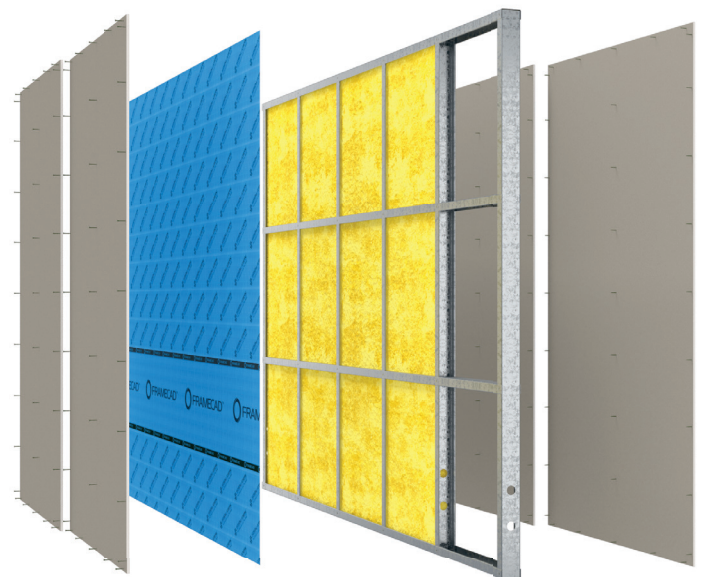
FRAMECAD® 9mm Fibre Cement Sheet to be fixed using, 030149 FRAMECAD® X-Drive® 8g x 35mm Winged Drill Point screws at 300mm centers along sheet perimeter and centre studs. Fastening placement should be 12mm from sheet edge and 50mm from sheet corners. All end joints must be touch fitted.

*Note: FRAMECAD® recommends a glue and screw method to ensure linings are affixed to wall, ceiling and floor frames. Glue dabs must be intermittent with a minimum distance of 100mm from fastening placement.*

**Jointing and Finishing**

All screw / fastener heads should be covered with joint compound and all sheet joints to have reinforced tape and stopped / jointed in accordance with the stopping / jointing compound manufacturers recommendations.

Refer to the FRAMECAD® Fibre Cement Façade System for jointing and render finishing.



**NOTE:** In order for FRAMECAD® Wall Solutions to perform as designed all components must be installed exactly as prescribed. Substituting building components may produce an entirely different solution and may seriously compromise performance.

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FRAMECAD® Design and Build System encompasses a full range of building FRAMECAD® Sub-Assemblies that meet fire, thermal and acoustic values, or that are suitable for general lining and cladding. For details on the appropriate assembly for your project please contact us. [www.framecad.com](http://www.framecad.com)

**DISCLAIMER:**

This document is current as at July 2015 and supersedes all previous versions of the FRAMECAD® FC EW 4.

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